

LNPTTM LUBRICOMPTM COMPOUND RFL46ES

RFL-4046 EM HS

DESCRIPTION

LNP LUBRICOMP RFL46ES compound is based on Nylon 6/6 resin containing 30% glass fiber, 20% PTFE. Added features of this grade include: Wear Resistant, Heat Stabilized, Easy Molding.

GENERAL INFORMATION	
Features	Good Processability, Heat Stabilized, Wear resistant, High stiffness/Strength
Fillers	Glass Fiber, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Building Component
Consumer	Sport / Leisure, Personal Accessory, Home Appliances, Commercial Appliance
Electrical and Electronics	Mobile Phone - Computer - Tablets
Industrial	Electrical

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	146	MPa	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	2.6	%	ASTM D638
Tensile Modulus, 5 mm/min	10880	MPa	ASTM D638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	223	MPa	ASTM D790
Flexural Modulus, 1.3 mm/min, 50 mm span	9280	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	145	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	10420	MPa	ISO 527
Flexural Stress	221	MPa	ISO 178
Flexural Modulus, 2 mm/min	9260	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	939	J/m	ASTM D4812
Izod Impact, notched, 23°C	97	J/m	ASTM D256
Multiaxial Impact	2	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	8	J	ASTM D3763
Izod Impact, unnotched 80°10°4 +23°C	56	kJ/m²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	9	kJ/m²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	251	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	233	°C	ASTM D648

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -30°C to 30°C, flow	3.1E-05	1/°C	ASTM D696
CTE, -30°C to 30°C, xflow	8.4E-05	1/°C	ASTM D696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	251	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	232	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Density	1.55	g/cm ³	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.43	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	0.2 – 0.5	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	0.9 – 3	%	ASTM D955
Wear Factor Washer	12	10 ⁻¹⁰ in ⁴ 5-min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.59	-	ASTM D3702 Modified: Manual
Static COF	0.64	-	ASTM D3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	0.82	%	ISO 62
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	